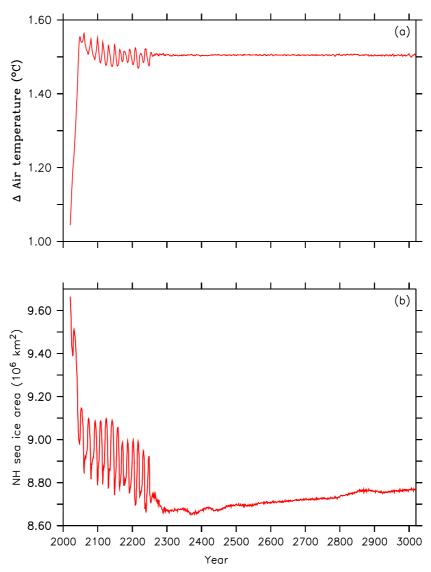
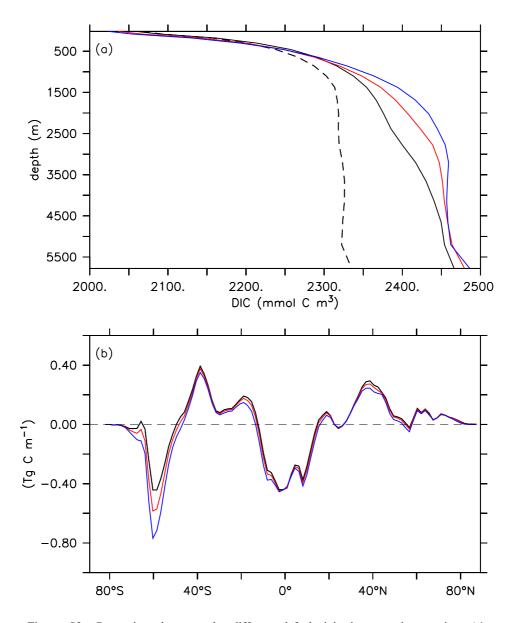


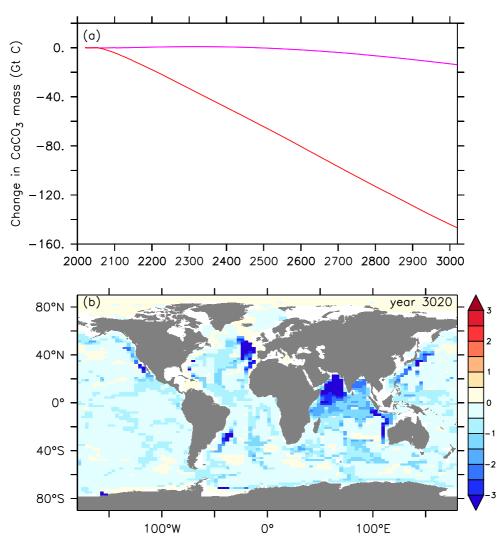
**Figure S1:** Global mean surface air temperature, relative to preindustrial, of the A1\_Comitw simulation (solid) and the A1\_Comitw\_sed run (dashed). The horizontal dashed black line denotes the 1.5°C climate target.



**Figure S2:** Time-series of the default A2 simulation for (a) global mean surface air temperature, relative to preindustrial, and (b) northern hemisphere (NH) sea ice area.



**Figure S3:** Comparison between the different default injection experiments, i.e., A1 simulation (black lines), A2 simulation (red lines) and the A3 simulation (blue lines) for (a) global mean profile of DIC in year 2020 (dashed black line) and global mean profiles in year 3020 (solid lines), and (b) cumulative atmosphere-to-ocean carbon flux in year 3020.



**Figure S4: (a)** Time-series of change in CaCO<sub>3</sub> mass for the RCP 4.5 control\_sed simulation (purple line) and the A2\_sed run, relative to the year 2020, and **(b)** global distribution of change in CaCO<sub>3</sub> mass (Kg C/m<sup>2</sup>) in the  $1.5^{\circ}$ C\_target\_sed run (year 3020 minus year 2020).